

# **SOUTH PRODUCTION NOTES**

**Aug 4, 2015**  
**midnight Shift notes**

**BASF EMPLOYEES**

**250 Last Recordable**

**184 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952 next:**

**Start up if/when we get the feed started to the calciner.**

## **#1 RC / AI 3952 next:**

**Trimer was started but stage #3 is out of spec at 1.7, needs to be >3. Need to evaluate in the morning.**

**Exhaust to Tri-mer**

## **#2 MED line / Cu 0860:**

**On hold. Waiting for lab results and instructions from Justin.  
Cooling lines have been locked out for Lucas to work on them in the morning.**

## **#2 RC/ Cu 0860:**

**Started up on afternoon shift and the Spiral elevator kicked out. We had no electricians on afternoons due to Union business. WOW need to evaluate in the morning.**

**Exhaust to F1**

## **#3 MED line / D-1702:**

**Running. Continue**

## **#3 RC / D-1702:**

**Feeding continue.**

**Exhaust to CTO**

## **#4 RC / D-1145 SNAP**

**Continue to feed.**

**Exhaust to Dust Collector**

## **#5 RC / Cu 3818:**

**Feed restarted late morning shift after feed end HEPA filter was replaced. It was clogged with material.**

**FYI- if yellow light on the control screen is on for the pump filter,**

**#6 RC & Dryer / D 1756**

Feeding. Continue.

Exhaust to SLY

**West Pfaudler / D 1145**

Continue on and make two batches per shift so we can catch up on this highest priority job.

Chrome tank made on midnights

**East Pfaudler/ D 1756:**

Continue. See change order sheet for new water pickup for lot 54.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

**6 Tank:**

Tank empty

**7 Tank:**

Tank empty

**National Dryer / D-1145**

Feeding. Continue

Bearings were lubed on afternoon shift

**PK Blender:3915 Pill Mix**

Catapal is located in loading dock 2. Continue.

Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up.

Only bring material that you will use in your shift so that it does not clutter the area.

**Abbe Blender:**

Tagged out of service until gate is repaired.

**Tower 3 /QVAM:**

Recipe was loaded at the end of day shift and we are running.

**Tower 6 / DPT 0101:**

Tower is holding.

**North Screener /:**

Down

**South Screener / DPT 0101:**

Continue.

**#2662 (west) Pill Machine / AI-3915:**

Machine has been taken to maintenance, need seals delivered (Monday)

**#2664 (east) Pill Machine / AI-3915:**

East machine is being put back together, Tooling needs to be finished. Dust collector filters have been changed out on afternoon shift, WOW for new bolts to be installed of east side access door due a bunch of them being stripped.

New seals should be in on Tuesday.

**TK #2 / V 2010:**

Currently loading and unloading. Continue...

**TK #4 / Cu 2508:**

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS.

When running, again, follow the drum remake instructions below:

From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

**Harrop Kiln / AI 3920:**

Out of material.

**Building 27 Belt Filter / 5020:**

Continue...

## **SOUTH END PRODUCTION PRIORITIES:**

- 1) West Pfaudler/National Dryer/#4RC
- 2) East Pfauder/#6RC
- 3) #3 MED/#3RC
- 4) #5 RC
- 5) #2 MED/#2 RC
- 6) #1 MED/#1 RC
- 7) Horne Tableting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening